

EPOCOTE™ F100W Grey

General Purpose, Water-Based Epoxy Primer and Sealer

Product Description

A grey, two-pack, water-based, filled epoxy primer and sealer with extraordinarily long-pot-life that quickly cures to a fully-bonded primer or tough, chemically resistant sealer.

Product Uses

- Primer for old or poor quality concrete
- Primer on damp or “green” concrete substrates for BITUTHENE® LM, AQUAGARD™ polyurethane and NEWFLEX™ water-based membranes.
- Sealer to prevent efflorescence and calcium leachate staining on surface of tiles and step risers.

Features

- Very low VOC and low odour
- Long-pot-life, fast-cure, no waste
- Simple and economical application
- Easily mixed full sets, easy clean-up
- Also bonds to damp or green concrete - 10% maximum moisture content to damp or green concrete

Preparation

Substrates must be structurally sound, smooth, clean and dry. Remove all dust, laitance, loose matter, oil, curing compound, form release agents, or other contaminants.

Concrete should have a minimum strength grade of 25 MPa, and be moist-cured as required by AS 3600. Minimum age of concrete at time of waterproofing application should be 14 -28 days depending on concrete thickness and GCP primer being used.

Detailing

Detail according to NCC, and AS 4654.2 and AS 3740 requirements for external above ground and internal wet areas, respectively. Detailing should be completed before priming process starts.

Mixing

Add Part B to Part A, mix for 3 minutes using a slow speed mixer - allow to stand for 5 minutes and then re-mix.

Application

Apply undiluted EPOCOTE™ F100W Grey by brush or roller.

For porous concrete substrates prone to pin holes, prime using EPOCOTE™ F100W Grey diluted 10% with clean water. Apply undiluted EPOCOTE™ F100W Grey within 24 hours as second coat.

PROPERTY	TYPICAL VALUE
Mix Ratio (by vol)	100:100
Solids Content (undiluted)	40%
Pot Life	60 - 120 minutes @ 20 °C
Tack Free Time (0.1mm)	50 - 70 minutes @ 20 °C
Application RH	<80%
Application Temperature	10 °C to 35 °C
Maximum Re-coat Time	24 hrs @ 20 °C

NOTE

- Pot-life will reduce in hot weather. Cold weather or application onto cold surfaces will slow curing time.
- Take care to discard material that has started to gel.

Coverage

Generally - 0.25 kg/m² (4m²/litre) dependent on substrate condition.

Packaging

EPOCOTE™ F100W–Grey

20 kg sets (approx. 20 litre)

Shelf Life

Unopened containers have 12-month shelf life from date of manufacture, when stored in a dry, cool place.

Clean-up

Generally throw-away brushes and rollers are used. Water will remove uncured product. Xylene may assist removal of gelled product.

Health and Safety

In case of spills and accidents, refer to the Material Safety Data Sheet (MSDS) of the products or when in doubt contact your local GCP representative. Always wear protective clothing, gloves and protective goggles when handling chemical products. For full information, consult the relevant MSDS.

Limitations

Information contained in this document does not cover all possible application scenarios or imply product suitability for an application. Please contact your local GCP representative or the GCP Technical Department for further information.

Warranties

GCP and contractors recognised by GCP as experienced in the application of GCP products will provide warranties for individual projects. Warranty periods offered are dependent on project details and complexity. Requests for very long warranty periods may necessitate increased membrane thicknesses to ensure longevity. Contact your local GCP representative for further details.

Release Date: 02/11/18. The information contained in this product data sheet supersedes all previous versions.

gcpat.com.au | For technical information: anz.enq@gcpat.com

Australia 1800 334 444 New Zealand 0800 552 235 China Mainland +86 21 3158 2888 Hong Kong +852 2675 7898 India +91 124 402 8972 Indonesia +62 21 893 4260 Japan +81 3 5226 0231 Korea +82 32 820 0800 Malaysia +60 3 9074 6133
Philippines +63 49 549 7373 Singapore +65 6265 3033 Thailand +66 2 709 4470 Vietnam +84 8 3710 6168

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GCP Applied Technologies Inc., 2325 Lakeview Parkway, Alpharetta, GA 30009, USA

GCP Australia Pty. Ltd., 14 Colebard Street West, Archerfield, Brisbane, Queensland 4108, Australia

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